

# STAINLESS STEEL

## 1.4003 - 3CR12



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1.4003 (also known as 3CR12) is a utility ferritic Stainless Steel that offers all the benefits of traditional Stainless Steel such as strength, corrosion and abrasion resistance, durability, and low maintenance, but it also provides additional benefits such as good weldability and formability making it capable of fabrication by conventional techniques.

#### KEY FEATURES

- Good strength properties
- Good resistance to corrosion
- Good wear and abrasion resistance
- Durable and can withstand harsh conditions
- Formability and fabrication

#### CHEMICAL PROPERTIES

| Chromium (Cr)     | Manganese (Mn) | Silicone (Si) | Nickel (Ni)   | Phosphorus (P) | Nitrogen (N) | Carbon (C)   | Sulphur (S)  | Iron (Fe)   |
|-------------------|----------------|---------------|---------------|----------------|--------------|--------------|--------------|-------------|
| <b>10.5-12.5%</b> | <b>1-1.5%</b>  | <b>1%</b>     | <b>0.5-1%</b> | <b>0.04%</b>   | <b>0.03%</b> | <b>0.03%</b> | <b>0.02%</b> | <b>rest</b> |

#### MECHANICAL PROPERTIES

|                                       |                |
|---------------------------------------|----------------|
| Tensile strength (N/mm <sup>2</sup> ) | <b>450-630</b> |
| Yield strength (N/mm <sup>2</sup> )   | <b>260</b>     |
| Elongation (% in 4D)                  | <b>25-30</b>   |
| Hardness - Rockwell (HRB) max         | <b>70-87</b>   |
| Hardness - Brinell (HB) max           | <b>170-210</b> |

#### PHYSICAL PROPERTIES

|                                       |                   |             |
|---------------------------------------|-------------------|-------------|
| Density (kg/m <sup>3</sup> )          | <b>7740</b>       |             |
| Modulus of elasticity (Gpa)           | <b>200</b>        |             |
| Mean coefficient of thermal expansion | 0-100°C (µm/m/°C) | <b>11.1</b> |
|                                       | 0-350°C (µm/m/°C) | <b>11.7</b> |
|                                       | 0-538°C (µm/m/°C) | <b>12.3</b> |
| Thermal conductivity                  | at 100°C (W/m.K)  | <b>30.5</b> |
|                                       | at 500°C (W/m.K)  | <b>40.0</b> |
| Specific Heat 0-100°C (J/kg.K)        | <b>478</b>        |             |
| Electrical resistivity (nΩ.m)         | <b>678</b>        |             |
| Melting point (°C)                    | <b>1430-1510</b>  |             |

#### MARKET SECTORS



##### Enclosures & Cabinets

Full fibre network broadband cabinets



##### Vehicle Frames

Truck frames, bus chassis, gritter vehicles



##### Materials Handling

Bulk wet systems, conveyors, chutes, screens, troughs



##### Tanks & Containers

Nuclear waste boxes, cable trays



##### Food & Beverage Industry

Preparation surfaces, kitchen equipment, storage tanks



##### Architectural Applications

Structural components, walkways, stairs, railings